

Sustainability of zinc supplementation in animal nutrition: case study for HiZox[®]

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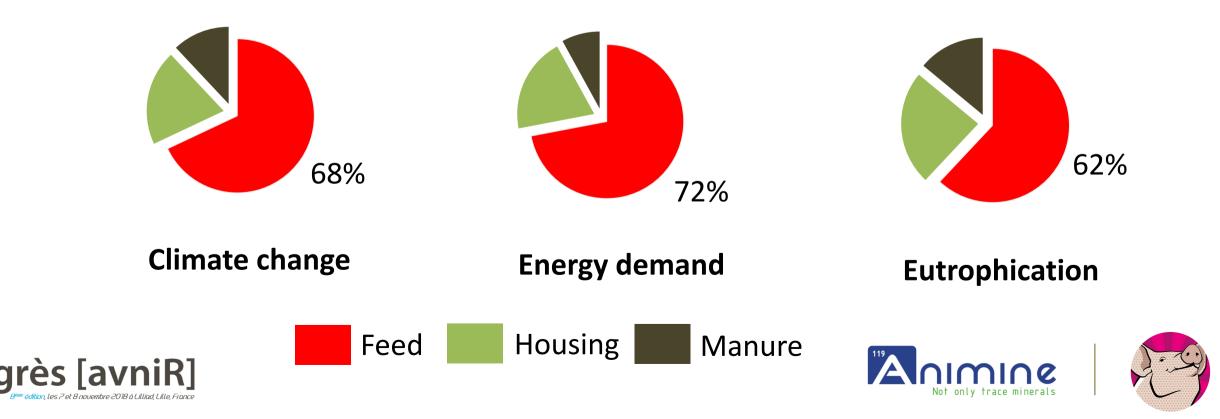
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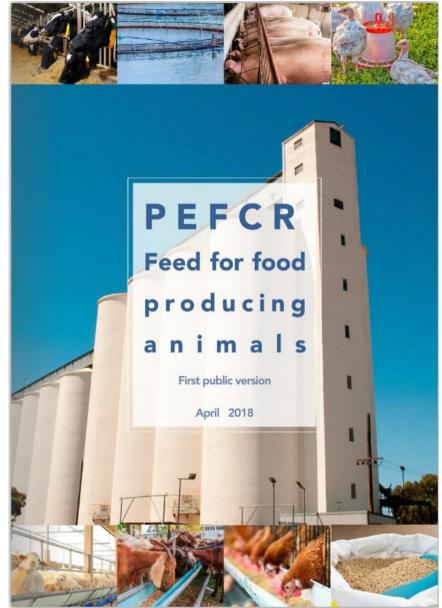


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- 21st century: high quality animal protein *vs.* environmental integrity
- Feed production has a major contribution to most environmental impacts of monogastric farming systems (Dourmad et al., 2014)







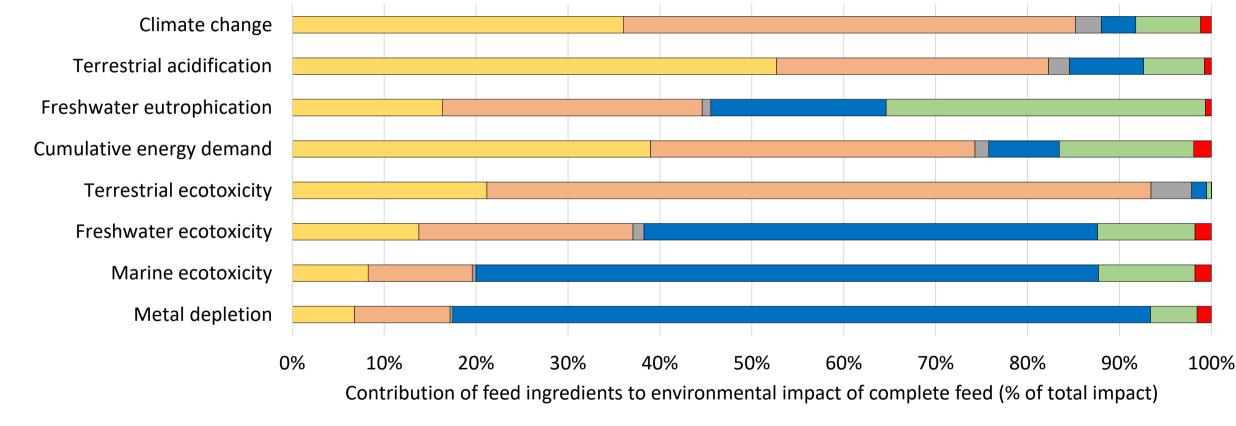
- The European Commission developed a horizontal methodology to measure and communicate the life cycle environmental performance of products in a harmonized way
- However, for feed additives the model of their production process is still being improved
- Feed industry must be committed to contribute to the generation of high quality data on feed additives





Diet based on the composition of the virtual feed proposed by PEFCR

(average consumption of feed ingredients by the EU compound feed industry)





□ Cereals □ Oilseed meals □

Vegetable oils **Trace minerals**

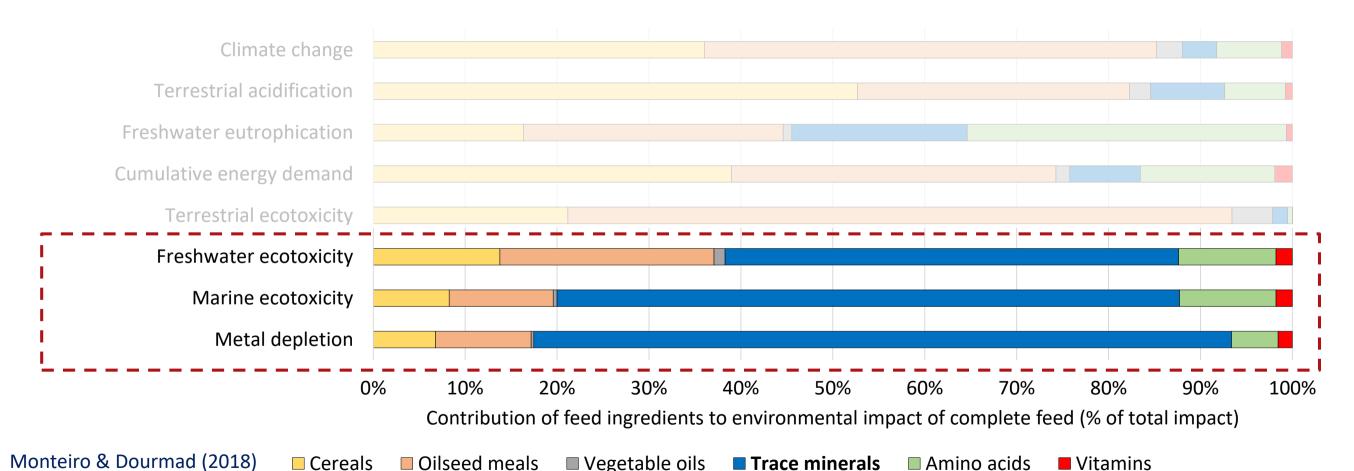
Amino acids Vitamins





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Objective

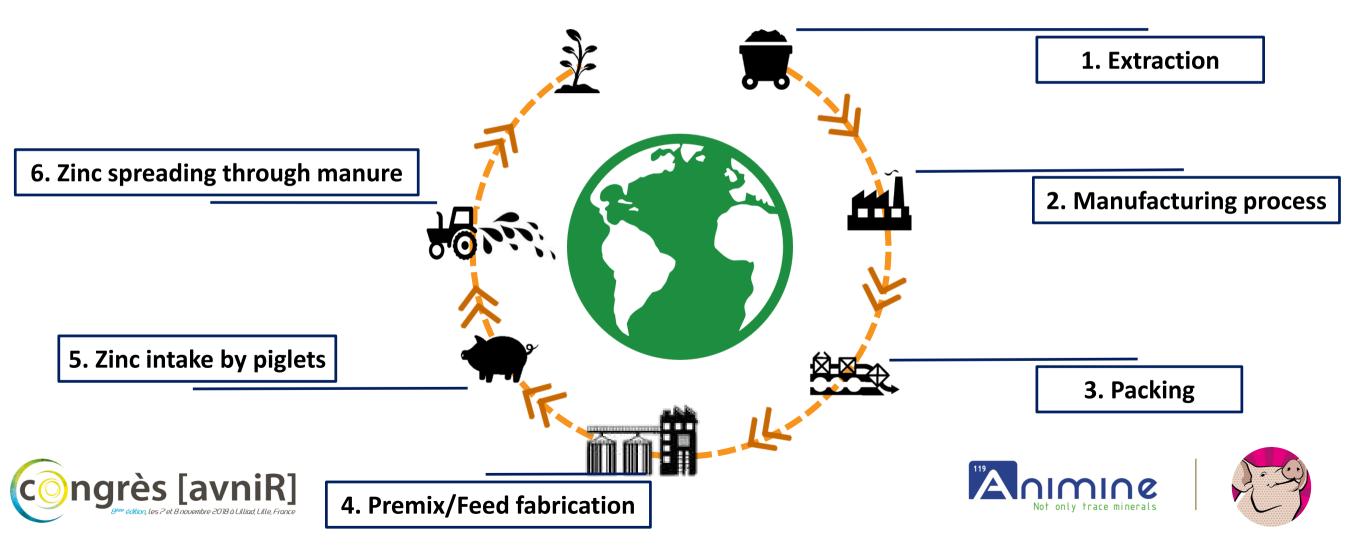
- To know the environmental burden of Hizox[®] production
- To highlight areas which contribute most significantly to potential environmental impacts
- To identify the hotspots for improvement







• Functional unit: 1 kg of Zn supplied in piglets diet in Europe



- **1. Extraction:** Ecoinvent v3.1 database
- 2. Manufacturing process
- 3. Packing
- 4. Premix/Feed fabrication

Surveys performed in the manufacturing factory (year of reference 2015)

- The transport step was included (1.5 tkm in total)





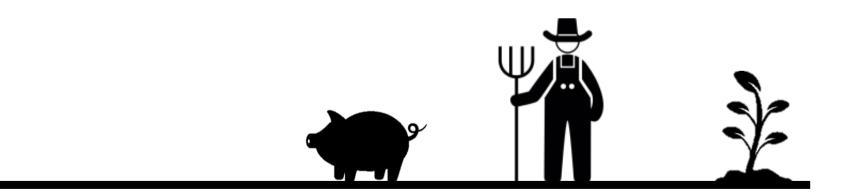


5. Zinc intake by piglets

- Premix was composed by 6.29% of ZnO

6. Zinc spreading through manure

- 90% of Zn intake was excreted (CORPEN, 2003)









Main outputs

Zinc spreading (6)

• Building process:

Main inputs

1 kg of Zn supplied in piglets diet in Europe (5)

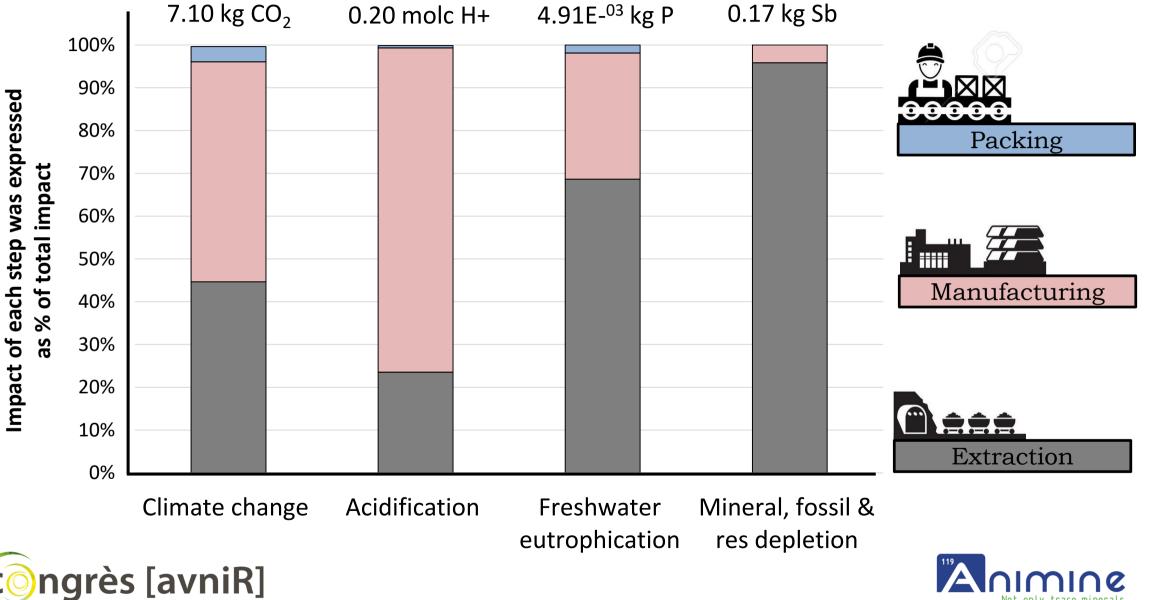
- HiZox production
 - Extraction (1); Manufacturing (2)
- Packing (3)
- Premix/feed fabrication (4)
- Method
 - ILCD 2011 Midpoint as implemented in SimaPro software V8.2







Results





Results

Extraction

- Use of special high-grade Zn as raw material
- Primary Zn



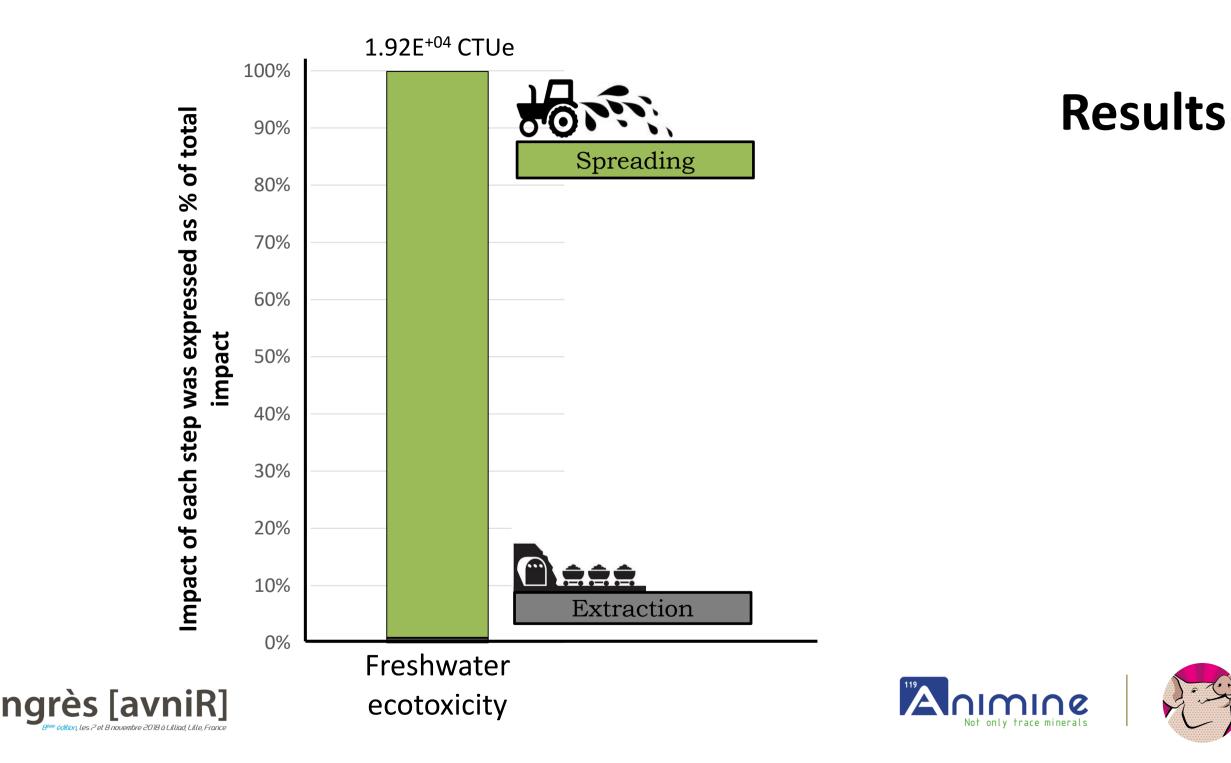
Manufacturing

- Several dissolution and purification steps to obtain the product
- Residue treatment and auxiliary processes











Results

Spreading

- Release of Zn but also heavy metals (As, Cd, Pb)

Contaminants	Other Zn sources EU Directive 2		HIZOX®
Arsenic	30	100	5
Cadmium	10	30	2
Lead	100	400	20
Dioxins (ng)	1,5	1,5	1,5

Maximum content (mg/kg)







Conclusions

- 1. Generation of LCA data on feed additives (HiZox[®] case)
- 2. Extraction and manufacturing contribute the most for LCA of production process
 - a. Room for improvement (?)
- 3. Perspective
 - Comparative LCA: HiZox *vs.* other Zn sources
 - Functional unit: amount of Zn bioavailable for animals
 - Accounting for speciation of Zn in animal wastes: impact on ecotoxicity?







2018 - 2020



Sustainable Usage of trace MINerals in Animal Production Programs

The first holistic approach on copper and zinc supplementation in diets for pigs, broilers, ruminants and aquaculture





THANKS FOR YOUR ATTENTION!

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