

### Sustainability of zinc supplementation in animal nutrition: case study for HiZox<sup>®</sup>

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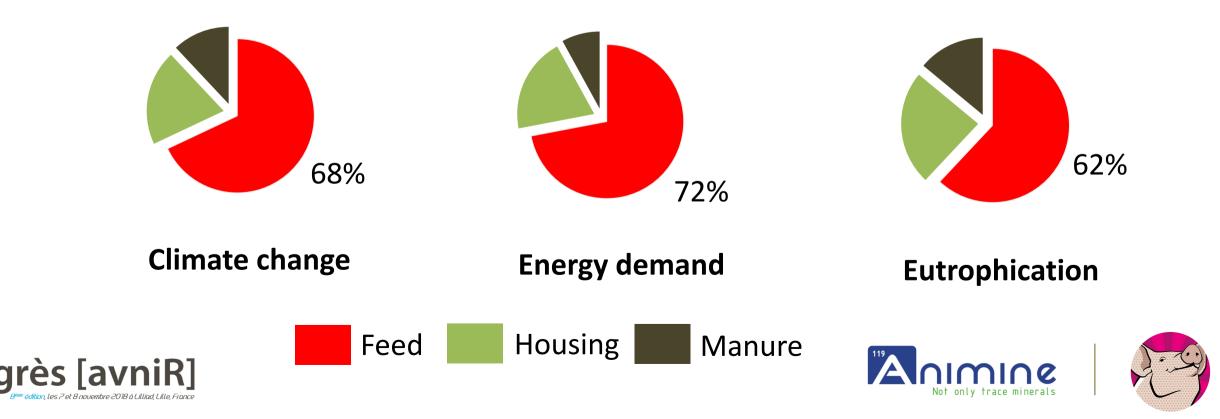
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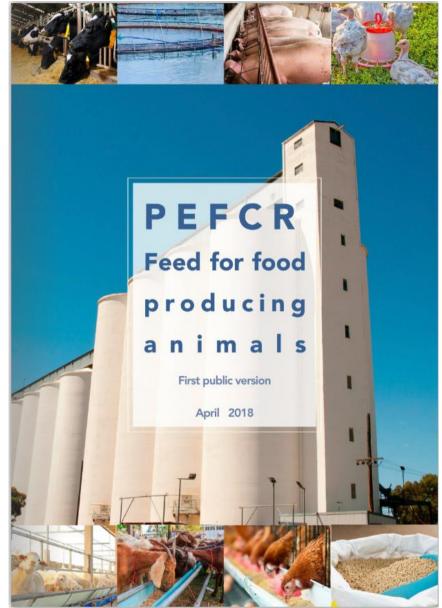


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- 21st century: high quality animal protein *vs.* environmental integrity
- Feed production has a major contribution to most environmental impacts of monogastric farming systems (Dourmad et al., 2014)







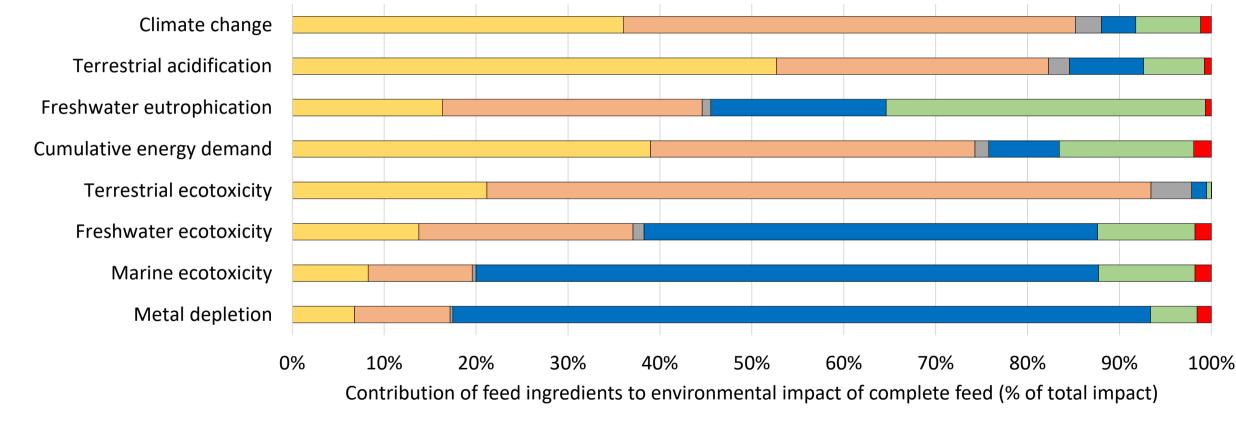
- The European Commission developed a horizontal methodology to measure and communicate the life cycle environmental performance of products in a harmonized way
- However, for feed additives the model of their production process is still being improved
- Feed industry must be committed to contribute to the generation of high quality data on feed additives





#### Diet based on the composition of the virtual feed proposed by PEFCR

(average consumption of feed ingredients by the EU compound feed industry)





□ Cereals □ Oilseed meals □

Vegetable oils **Trace minerals** 

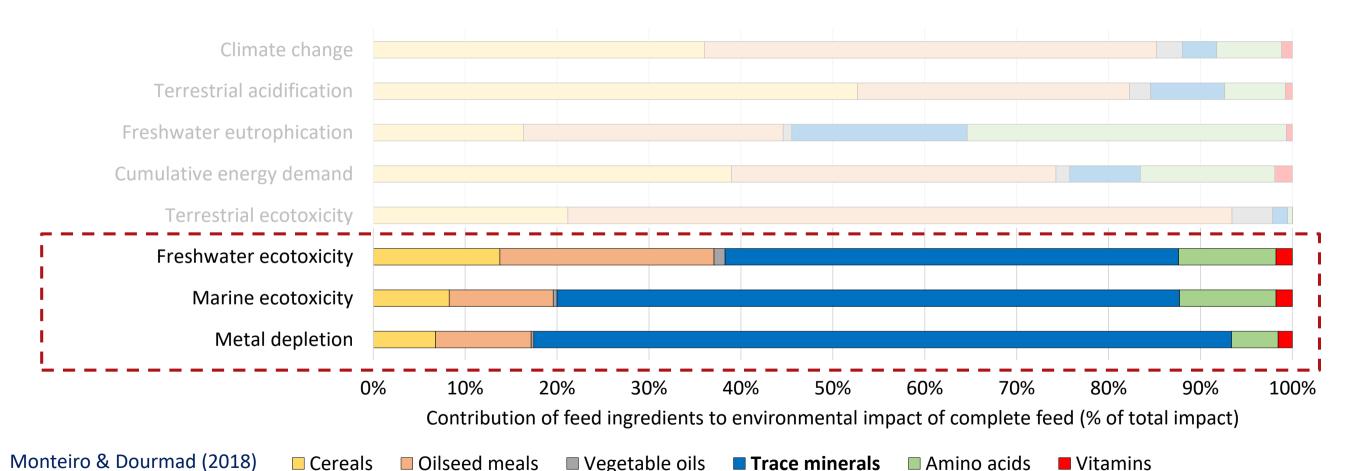
Amino acids Vitamins





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### Objective

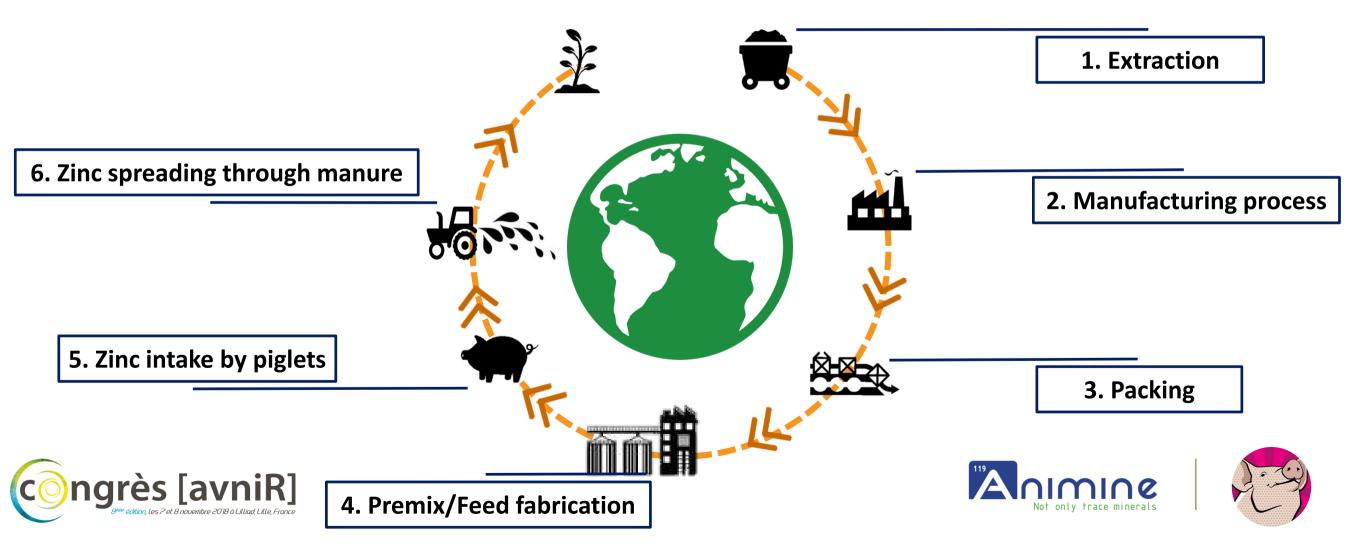
- To know the environmental burden of Hizox<sup>®</sup> production
- To highlight areas which contribute most significantly to potential environmental impacts
- To identify the hotspots for improvement







• Functional unit: 1 kg of Zn supplied in piglets diet in Europe



- **1. Extraction:** Ecoinvent v3.1 database
- 2. Manufacturing process
- 3. Packing
- 4. Premix/Feed fabrication

Surveys performed in the manufacturing factory (year of reference 2015)

- The transport step was included (1.5 tkm in total)





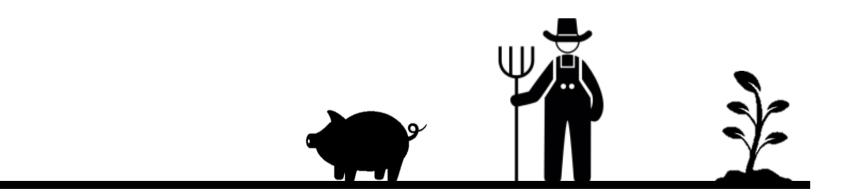


#### 5. Zinc intake by piglets

- Premix was composed by 6.29% of ZnO

### 6. Zinc spreading through manure

- 90% of Zn intake was excreted (CORPEN, 2003)









**Main outputs** 

Zinc spreading (6)

• Building process:

Main inputs

1 kg of Zn supplied in piglets diet in Europe (5)

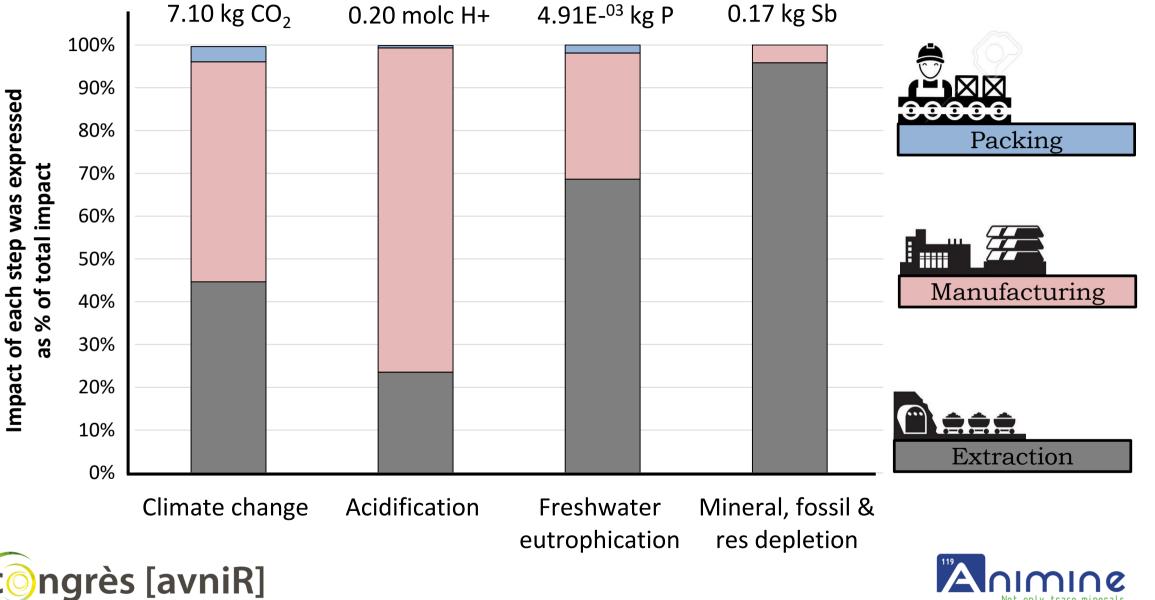
- HiZox production
  - Extraction (1); Manufacturing (2)
- Packing (3)
- Premix/feed fabrication (4)
- Method
  - ILCD 2011 Midpoint as implemented in SimaPro software V8.2







### Results





### Results

#### Extraction

- Use of special high-grade Zn as raw material
- Primary Zn



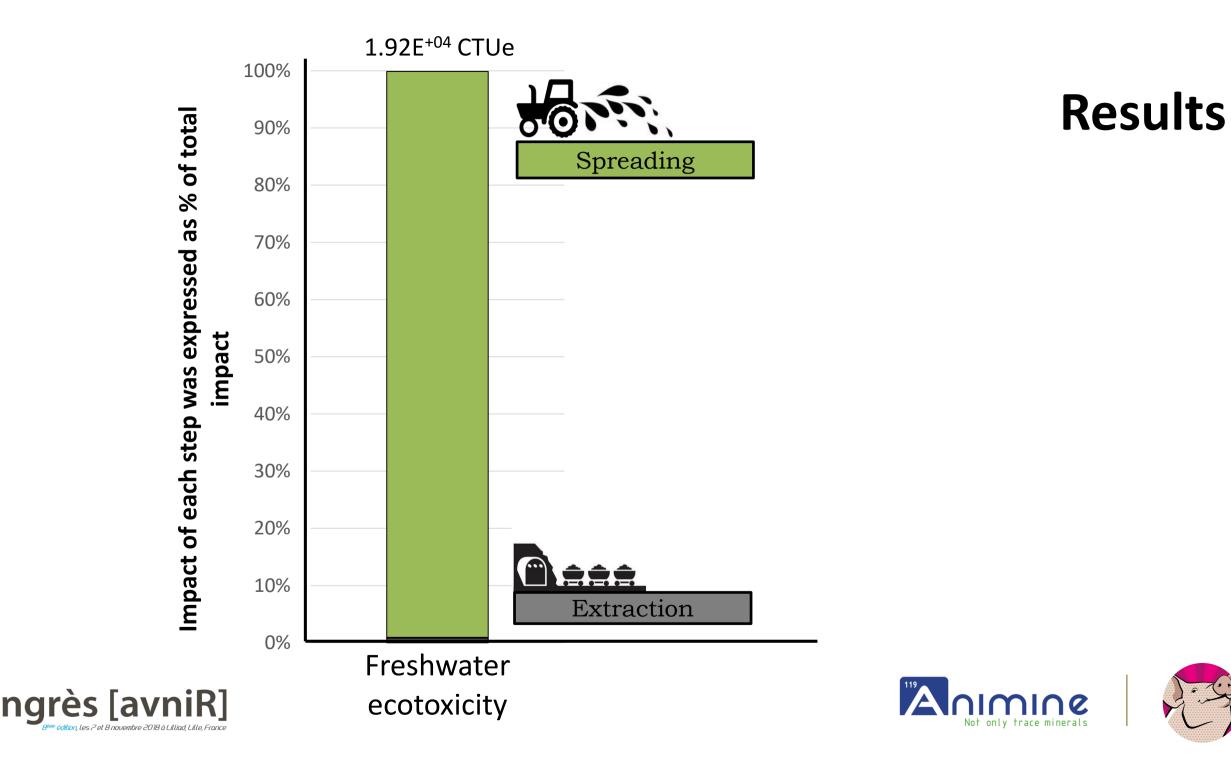
#### Manufacturing

- Several dissolution and purification steps to obtain the product
- Residue treatment and auxiliary processes











### Results

#### Spreading

- Release of Zn but also heavy metals (As, Cd, Pb)

Contaminants	<b>Other Zn sources</b> EU Directive 2		HIZOX®
Arsenic	30	100	5
Cadmium	10	30	2
Lead	100	400	20
Dioxins (ng)	1,5	1,5	1,5

Maximum content (mg/kg)







# Conclusions

- 1. Generation of LCA data on feed additives (HiZox<sup>®</sup> case)
- 2. Extraction and manufacturing contribute the most for LCA of production process
  - a. Room for improvement (?)
- 3. Perspective
  - Comparative LCA: HiZox *vs.* other Zn sources
  - Functional unit: amount of Zn bioavailable for animals
  - Accounting for speciation of Zn in animal wastes: impact on ecotoxicity?







2018 - 2020



#### Sustainable Usage of trace MINerals in Animal Production Programs

The first holistic approach on copper and zinc supplementation in diets for pigs, broilers, ruminants and aquaculture





### THANKS FOR YOUR ATTENTION!

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